

# Field Inspection Checklist

Company: \_\_\_\_\_

<b>Project:</b>		<b>Project No.</b>			
<b>FIC Title:</b>		<b>Document No.</b>	201608-TUF-00003		
<b>Area:</b>		<b>WP No.</b>			
<b>Line Number:</b>		<b>Joint No.</b>			
<b>Drawing Number</b>		<b>Revision</b>	<b>Drawing Number</b>		
No.	Inspection Activities	Conforms			Comments
		Y	N	N/A	
1	Verify Pipe Internal Cleanliness				
2	Verify joint ends / bevel is as per WPS				
3	Verify surfaces to be welded are clean and dry internally and externally either side of the joint.				
4	Verify fit-up dimension is within tolerance +-3mm				
5	Verify purge flow by frequent testing				
6	Verify Inter-pass temperature				
7	Inspect Tack Welds				
8	Verify Purge During weld at the gauge – argon bottle				
9	100% VT post welding. Acceptance criteria as per project specification				
10	RT as per project specification				
11	Ensure all temporary attachments are removed and if required conduct MT/PT if applicable				
12	Acceptance of Welds				
13	NDE clearance for Pressure testing				

<b>Contractor Engineer</b>	<b>Contractor QC Inspector</b>	<b>Client Representative</b>
<b>Name:</b>	<b>Name:</b>	<b>Name:</b>
<b>Signature:</b>	<b>Signature:</b>	<b>Signature:</b>
<b>Date:</b>	<b>Date:</b>	<b>Date:</b>